



| Parts List | | | | | | |
|------------|-------|----------|----------------------------------|---------|---------|----------|
| Ref | Class | Part | Description | Qty | Comment | Footnote |
| 1 | 420 | 3351A 2 | CRANKSHAFT ASSEMBLY | 1,1 | | |
| 2 | 30 | 32117 | BEARING, BALL - UPPER | 1,1 | | |
| 3 | 30 | 20080 | BEARING, BALL - LOWER | 1, | | |
| 3 | 30 | 53853 | BEARING, BALL - LOWER | ,1 | | |
| 4 | 28 | 45554 | KEY, FLYWHEEL DRIVE | 1,1 | | |
| 5 | 531 | 1884A 3 | CENTER MAIN BEARING ASSEMBLY | 2,2 | | |
| 6 | 17 | 20032 | DOWEL PIN, CENTER MAIN BEARING | 4,4 | | |
| 7 | 29 | 48410 | BEARING, NEEDLE - OUTER RACE | 112,11; | | |
| 8 | | 26113 | RACE, OUTER (PAIR) | 2,2 | | |
| 9 | 53 | 26933 | RING, SNAP - OUTER RACE | 2,2 | | |
| 10 | 17 | 31245 | DOWEL PIN, STEPPED | 2,2 | | |
| 11 | 10 | 22968 | SCREW, CENTER MAIN BEARING | 4,4 | | |
| 12 | 11 | 46887 | NUT, BEARING CLAMPING SCREW | 4,4 | | |
| 13 | 533 | 2761A 2 | MAIN BEARING ASSEMBLY, VALVE | 3,3 | | |
| 14 | 17 | 20032 | DOWEL PIN, MAIN BEARING | 30,30 | | |
| 15 | 10 | 45775 | SCREW, MAIN BEARING CLAMPING | 6,6 | | |
| 16 | 11 | 45774 | NUT, MAIN BEARING CLAMPING | 6,6 | | |
| 17 | 34 | 45506A 1 | REED SET, MATCHED - MAIN BEARING | 3,3 | | |
| 18 | 34 | 31240 | REED STOP, MAIN BEARING REED | 12,12 | | |
| 19 | 10 | 29465 | SCREW, REED STOP MOUNTING | 12,12 | | |
| 20 | 11 | 29469 | NUT, REED STOP MOUNTING SCREW | 12,12 | | |
| 21 | 732 | 3270A 2 | PISTON AND PISTON PIN ASSEMBLY | 6,6 | | |
| 22 | 40 | 45740 | LOCK RING, PISTON PIN | 12,12 | | |
| 23 | 39 | 45155A12 | RING ASSEMBLY, PISTON (1/11) | 2,2 | | |
| 24 | 617 | 2768A 3 | CONNECTING ROD AND CAP ASSEMBLY | 6,6 | | |
| 25 | 10 | 45739 | SCREW, CONNECTING ROD | 12,12 | | |
| 26 | 11 | 20061 | NUT, CONNECTING ROD SCREW | 12,12 | | |
| 27 | 29 | 47897 | BEARING, NEEDLE - CRANKPIN | 192,19; | | |
| 28 | 29 | 39656 | BEARING, NEEDLE - PISTON PIN | 174,17; | | |
| 29 | 12 | 45741 | WASHER, NEEDLE LOCATING | 12,12 | | |
| -- | 732 | 3449A 2 | PISTON AND PISTON PIN ASSEMBLY | 6,6 | | |
| -- | 39 | 45204A12 | RING ASSY, PISTON (.015 OVE) | 2,2 | | |